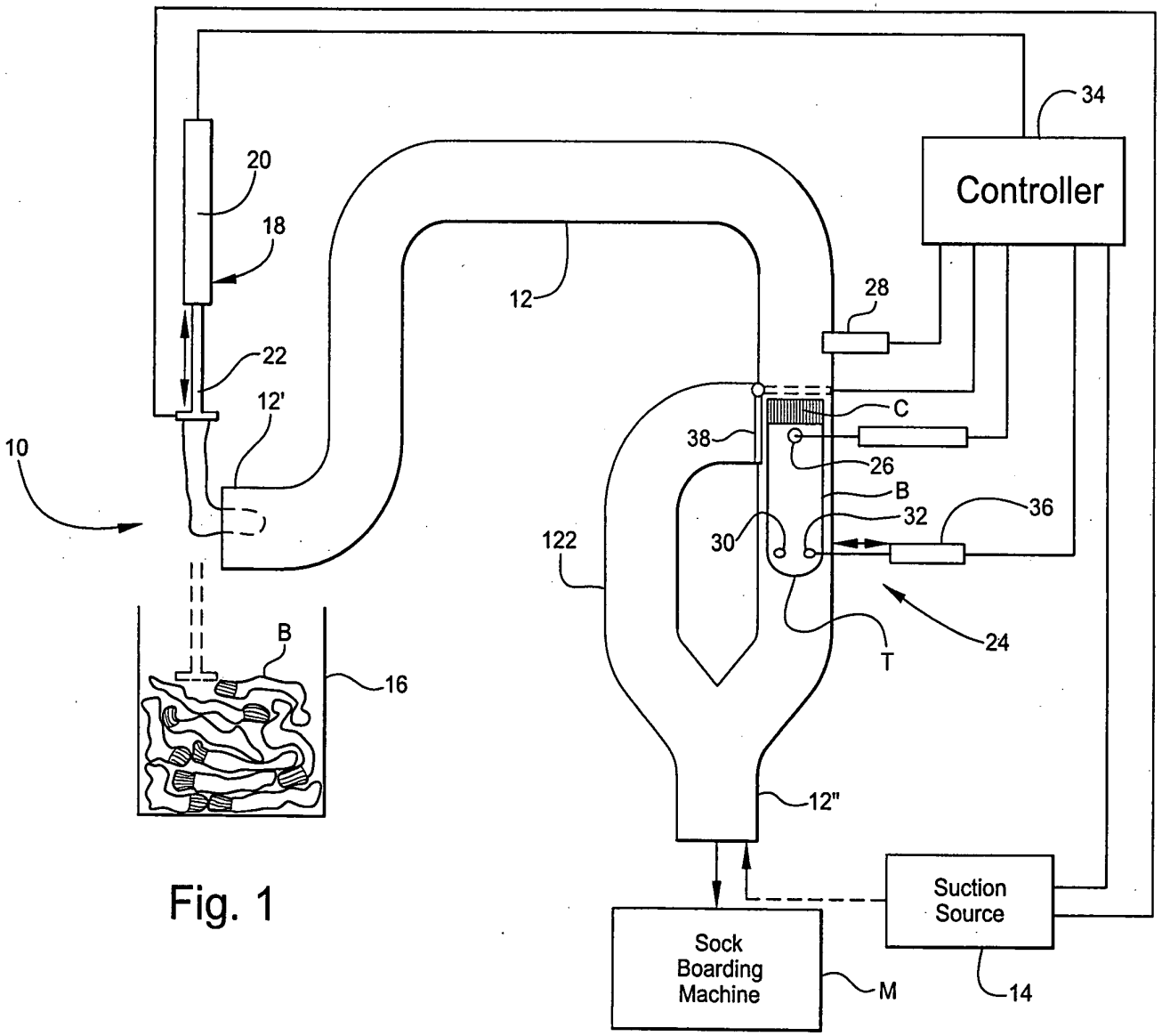
34
Controller
20
18
12
28
22
12'
C
38
26
B
32
36
10
30
122
24
T
B
16
12"
Suction
Source
Sock
Boarding
Machine
M
14

Fig. 1